

DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

**June 13, 2014
Morning Shift**

**BASF EMPLOYEES
96 Last Recordable
347 Last Lost Time**

#1 MED / ICL-8:

We are going up to Batch 224 per Kristen (6/12/14, 5 pm M.V.). Keep a close eye on diameters. Anything from .129" to .133". Check the oil in reservoir.

Midnight shift: Continued/last batch will now be 224.

Day shift:

Afternoon shift:

#1 RC / ICL-8:

Be sure that any drums that are brought up to be refired have labels on them.

Try to maintain feed rate at 400 lbs/hr (per Kristen kaput on 6/11/14). Current syntron settings are at 13% vibration / 1 second "on" / 36 seconds "off". As long as the material remains white when discharging from calciner, do not adjust these settings.

Midnight shift:

Day shift: Continue. Continue to bring off colored refire material to 2nd floor for refeeding at the end of run.

Afternoon Shift: Continue to run. Be sure that any drums that are brought up to be refired have labels on them.

Exhaust to F1 for ICL-8

#2 MED line/ Cu-0860:

Continue. Bodman identified 5 more good bags of Cu 3818...all are in the powder room-day shift Thursday.

Midnight shift: Continued.

Day Shift:

Afternoon Shift:

#2 RC/ Cu-0860:

Make sure that we are back to temperature per MOD. Note that we have a 10 mesh screen for fines. Keep rate at 300lbs/hr.

Midnight Shift: Continued.

Day shift:

Afternoon shift:

Exhaust to F1

#3 MED line / D-0713:

Continue on to batch 56. Be sure to use the cart for wet mix and add it into the mixer. Do not use drums unless a bad batch needs to be drummed off. Batch 432-433 has some black pieces in it and is labeled hold.

Midnight Shift: Continued-should be out by day shift when versol 300 bag that is hanging is empty.

Day shift:

Afternoon Shift:

#3 RC / D 0713:

Continue On.

Midnight shift: Down until we have feed to restart. 2 on floor and one over hopper.

Day shift: Continue

Afternoon Shift:

Exhaust to Trimer

#4 RC / D-5206:

We will be running D-5206 until we finish the Cu-0226.

Midnight Shift: Continued.

Day shift:

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-3818:

DOWN. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.

Midnight Shift: Started feeding after reaching temperature. Down-the vacumax at discharge is plugged-we cleared it out and plugged up again within 20 seconds.

Day shift:

Afternoon shift:

Exhaust to 5A DC

Old Pfaudler – D-0754 completed, D-1799 next:

Completed.

Midnight Shift:

Day Shift: Started general cleaning (rinsing) for D-1799

Afternoon Shift: Has been rinsed several times. Will need to be looked at by engineer to evaluate cleanliness.

#6 RC / D-0754:

Completed.

Midnight shift: Started cleaning but had to stop-no water in B-27.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

PK Blender / Na Selexorb Intermediate:

Maintenance corrected the issue with the gear break. The seals can now be repaired.

Midnight Shift: Hold for day shift.

Day shift:

Afternoon shift: Hold for day shift when Jack Pettry can be here to asses.

TANK 7 / Cu 0226 solution:

MOD is in the department.

Midnight shift: Monitor temps.

Day shift:

Afternoon Shift:

New Pfaudler / Cu 0226:

MOD is in the department. Pfaudler rinsed. Awaiting spheres; no due date listed.

Midnight shift: Batch is drying-checking LODs

Day shift:

Afternoon Shift:

Abbe Blender – D-5206:

We can run on the weekend and off shifts. 20 additional bags of 5202 can be found at dock #2 across from building 31.

Midnight shift: No activity.

Day shift:

Afternoon Shift:

National Dryer / D-5206:

Feed as material becomes available.

Midnight Shift: Ensure all material has been fed.

Day shift:

Afternoon Shift:

Tower 3 /Cu-0860:

Sheaves have been changed. The next load is Cu-0860. Keep a close eye on this tower. Remaining bags of Cu-0860 will have to be inspected before loading for excessive fines. Engineers are aware of this issue.

Midnight Shift: Running/May load DPT-101 next-K Kaput will advise on Friday-Tower coming down Friday around noon.

Day shift:

Afternoon shift:

Tower 6 / 930 VAM:

Loaded and running. Each tower load will take 5 super sacks filled with 8 drums.

Midnight Shift: Started to unload tower at 4:45am.

Day shift:

Afternoon shift:

Harrop Kiln – Al-4096 XL

Continued. Use existing drums and place new labels (after old labels are peeled off) on the same spot.

Midnight Shift: Continued loading and unloading.

Day shift:

Afternoon shift:

North Screener / TBD:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift: Hold.

Day shift: Hold

Afternoon Shift: Hold.

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the rate required.

Midnight shift: Continued.

Day shift:

Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.

Midnight shift: There is no water or pressure in B-27 to wash out dust collector.

Tank 14 is empty- a work order is in.

Day Shift:

Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.

Midnight shift:

Day Shift:

Afternoon shift:

TK #2 Change over to V 2010:

Just need to verify that all saggars have been changed over. We can use V 2010, AL saggars that are clean, or new saggars. Fill in work. We will be tentatively starting the week of June 23.

Midnight shift:

Day Shift: No activity

Afternoon shift: No change.

Miscellaneous:

Lucas changed out the pump on the F1 Scrubber tank on 1st floor.

1. DL Page will be replacing a section of the #3 line dust collector during shut down. Ray N. project.
2. F1 Scrubber leak – need to check the suction. It may be pulling too hard allowing the water to blow through the blower. Other improvements / repairs need to be discussed for possible work over shut down.
3. Pioneer was in to take samples for Asbestos in the Truck and Tray dryers. Project quotes from other contractors underway.
4. A bag of ICL-8 out of the dryer is on hold and labeled “Hold for Kristen”.